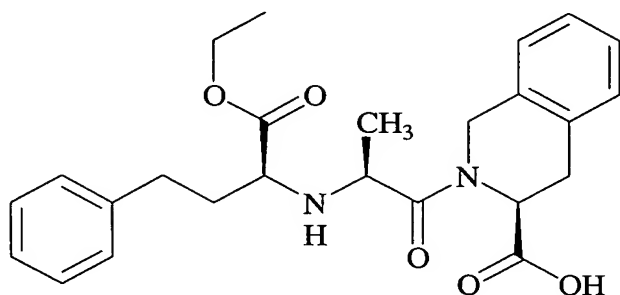


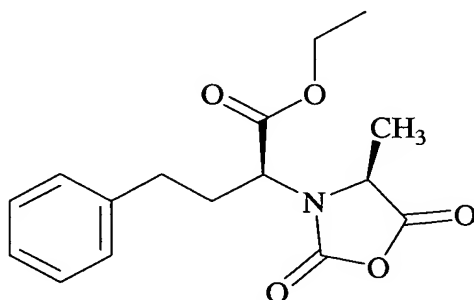
WHAT IS CLAIMED IS:

1. A method of making a compound of Formula 1,



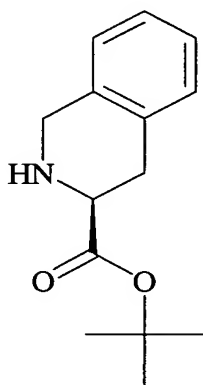
1

or a pharmaceutically acceptable salt thereof, the method comprising:
reacting a compound of Formula 4,



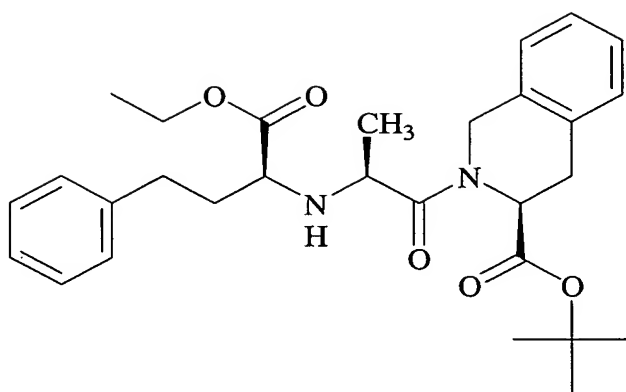
4

with a compound of Formula 7,



7

to yield a compound of Formula 8,



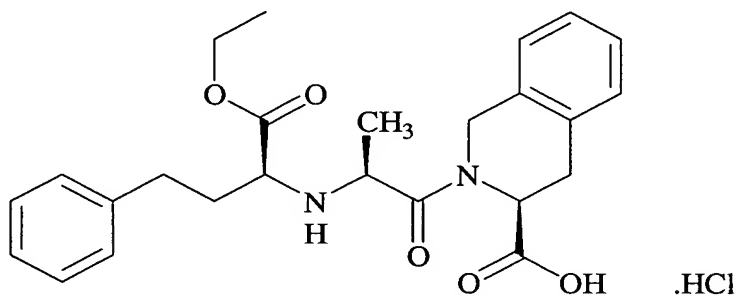
8

and contacting the compound of Formula 8 with an acid to yield the compound of Formula 1 or a pharmaceutically acceptable salt thereof.

2. The method of claim 1, further comprising contacting the pharmaceutically acceptable salt of the compound of Formula 1 with a solvent to yield a solvate.

3. The method of claim 2, further comprising drying the solvate.

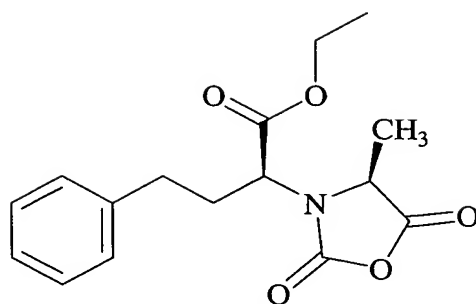
4. A method of making a compound of Formula 6,



6

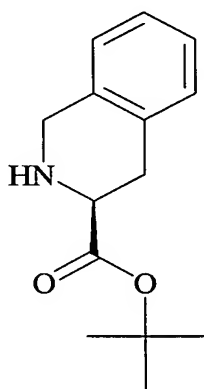
the method comprising:

reacting a compound of Formula 4,



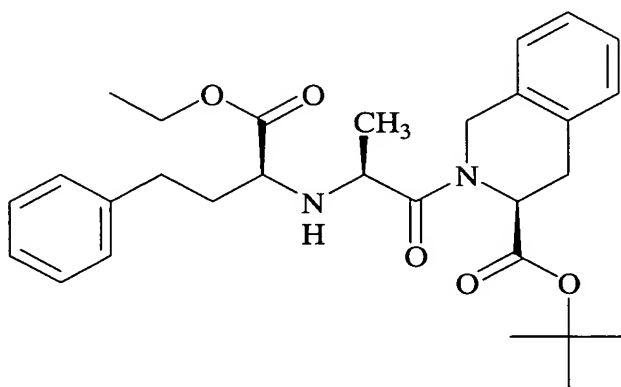
4

with a compound of Formula 7,



7

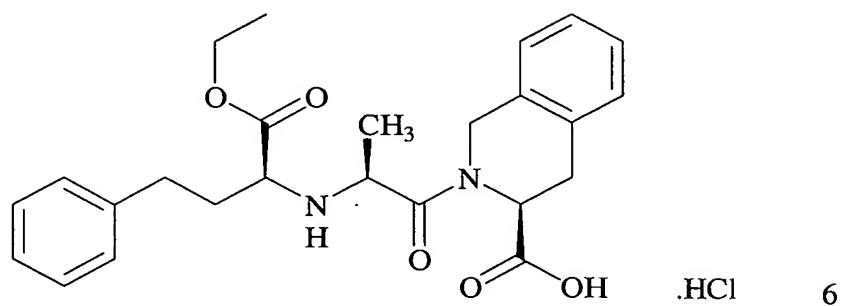
to yield a compound of Formula 8,



8

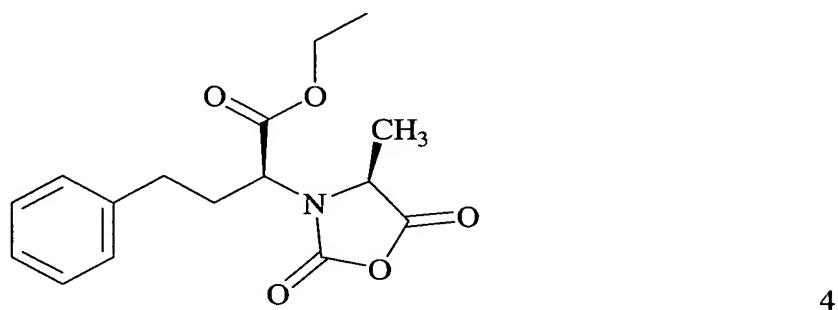
and contacting the compound of Formula 8 with HCl to yield the compound of Formula 6.

5. A method of making a compound of Formula 6,

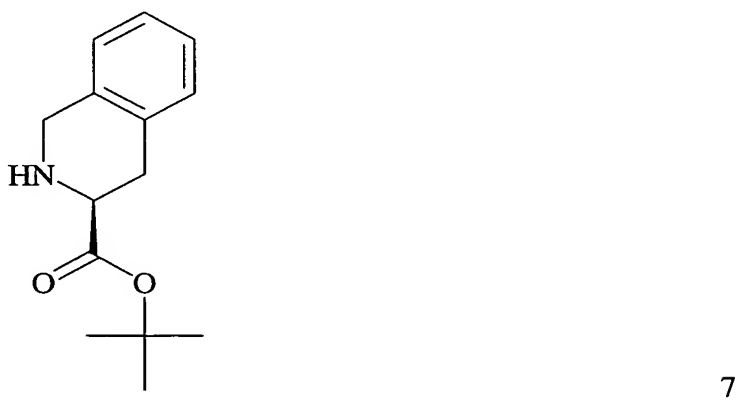


the method comprising:

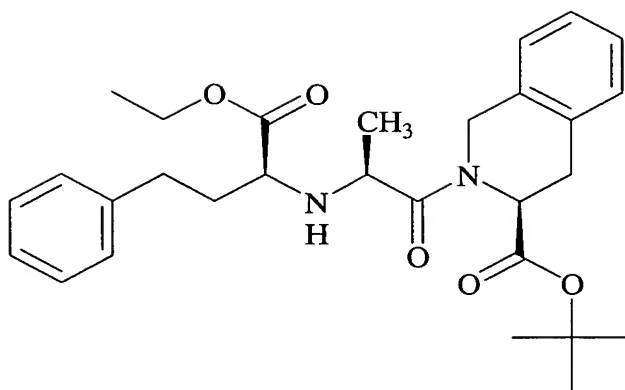
reacting a compound of Formula 4,



with a compound of Formula 7,

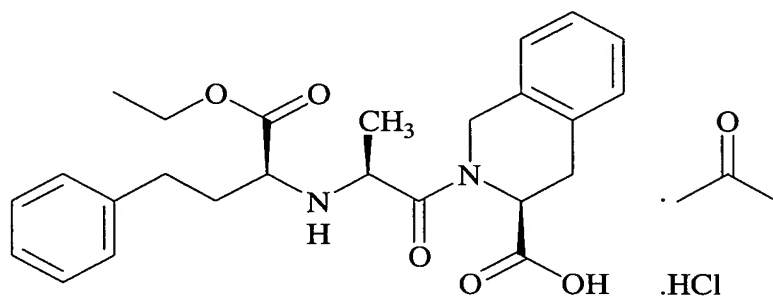


to yield a compound of Formula 8,



8

contacting the compound of Formula 8 with HCl and with acetone to yield the compound of Formula 9,



9

recrystallizing the compound of Formula 9 from a polar aprotic solvent to yield a solvate, and

drying the solvate to yield an amorphous form of the compound of Formula 6.

6. The method of claim 5, further comprising recrystallizing the compound of Formula 9 from acetonitrile.